

CLAIMS

1. A screw-type kneading/extruding machine characterized in that a screw (3) positioned in correspondence with a vent opening (4) formed in a cylinder (2) comprises a screw piece (10) with surface-renewing ability.

2. A screw-type kneading/extruding machine according to Claim 1, characterized in that the screw piece (10) with surface-renewing ability is disposed within an axial length range of 10 to 100% with respect to an axial opening length of the vent opening (4).